

TECHNICAL DATA

SPW-1 WATERBASE SURFACER / PRIMER

June 2010

PRODUCT DESCRIPTION:

SPW-1 is a water base surfacer primer formulated to be used on aircraft interiors to fill holes, minor craters and uneven surfaces.

SURFACE PREPARATION:

Clean the surfaces to be primed with approved cleaner or soapy water. Make sure the surface is dry before the SPW-1 application.

MIXING / APPLICATION:

Shake or agitate the SPW-1 can until mixed thoroughly. Spray apply the surfacer in as many coats as necessary to cover imperfections but no thicker than 10 mils. The material is designed to be sanded after drying and in between coats if necessary.

Clean all equipment with water (warm if possible). The primer dries in half an hour and has no flammable solvents.

Do not apply this surfacer primer to bare or unprimed metal surfaces.

PHYSICAL PROPERTIES:

Appearance:	White
Viscosity (#3 Zahn Cup):	15 seconds
Weight per Gallon:	12.85
Volume Solids:	45.5
Coverage @ 100% Usage - No Loss:	730 sq. ft/mil
VOC:	186 Grams per Liter

PRECAUTIONS:

Avoid skin contact. If eye contact is made, flush immediately and consult a physician. See MSDS for detailed physical constituents. Do not spray this product electro statically.