



AXON PRODUCTS

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WOOD TECHNICAL DATA

PST-970 CLEAR WAX EDGE SPRAY 1:1 MIXTURE

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GENERAL RULES:

1. This product should be stored no longer than 6 months from date of manufacture. It should be kept in its original container in a dark, cool, dry place away from a source of heat and at a temperature below 86°F.
2. For best performance the temperature of the product and room should be 69 - 79°F and the relative humidity 35 - 75%.
3. To ensure optimal wax flotation, it is recommended that the polyester curtain coat material (PCT-901) be added at a ratio of 1:1 to PST-970.

MIXING INSTRUCTIONS:

4 Gallon Mix 1 Gallon Mix 1-Quart Mix

A) Promoted Mixture

PST-970 Clear Wax Edge Spray/
PCT-901 Curtain Coat

16,000ml 4,000ml 1,000ml

ADD 925 Polyester Wax Solution
Use a 2.0% mix

320ml 80ml 20ml

PSC-507 Polyester Promoter

At 69°- 75°F use a 4.0% mix
Or at 76°-85°F use a 3.0% mix
Or at 86°-95°F use a 2.0% mix

640ml 160ml 40ml
480ml 120ml 30ml
320ml 80ml 20ml

B) Catalyzed Mixture

PST-970 Clear Wax Edge Spray/
PCT-901 Curtain Coat

16,000ml 4,000ml 1,000ml

ADD 925 Polyester Wax Solution

320ml 80ml 20ml

PCC-901 Polyester Catalyst
Always use a 4.0% mix

640ml 160ml 40ml

REDUCTION VISCOSITY:

Due to varying temperature conditions, sprayer preferences, and spray equipment the **PST-970** Clear Wax Edge Spray may need to be reduced with the **RED-918** Solvent/Reducer.

SPRAYING:

For spraying the most compatible ambient temperature and material temperature is 72°-75°F. Most spray equipment can be used. The air pressure at the spray gun should be no more than 45 psi. Coats should be sprayed 6-8 wet mils. with 10-15 minutes tack time between coats.

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