



# AXON PRODUCTS

307 ECHELON ROAD • GREENVILLE, SC 29605  
TEL. 864-299-2819 • FAX 864-299-2820  
EMAIL [info@axonproducts.com](mailto:info@axonproducts.com)

## WOOD TECHNICAL DATA

### PCT-901 CLEAR CURTAIN COAT TOPCOAT 1:1 MIXTURE

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#### GENERAL RULES:

1. This product should be stored no longer than 6 months from date of manufacture. It should be kept in its original container in a dark, cool, dry place away from a source of heat and at a temperature below 86°F.
2. For best performance the temperature of the product and room should be 69 - 79°F and the relative humidity 35 - 75%.

#### MIXING INSTRUCTIONS:

#### 4 Gallon Mix 1 Gallon Mix 1-Quart Mix

##### **A) Promoted Mixture**

PCT-901 Curtain Coat	16,000ml	4,000ml	1,000ml
ADD-925 Polyester Wax Solution Use a 2.0% mix	320ml	80ml	20ml
PSC-507 Polyester Promoter At 69° - 75°F use a 4.0% mix Or at 76°-85°F use a 3.0% mix Or at 86°-95°F use a 2.0% mix	640ml 480ml 320ml	160ml 120ml 80ml	40ml 30ml 20ml

##### **B) Catalyzed Mixture**

PCT-901 Curtain Coat	16,000ml	4,000ml	1,000ml
ADD-925 Polyester Wax Solution	320ml	80ml	20ml
PCC-901 Polyester Catalyst Always use a 4.0% mix	640ml	160ml	40ml

#### REDUCTION VISCOSITY:

Due to varying temperature conditions and equipment the **PCT-901** Clear Curtain Coat may need to be reduced with the **RED-918** Solvent Reducer.

#### CURTAIN COATING:

Apply 150-175 grams per square meter per head. Wait 15-25 minutes between coats until tack is “stringy”.

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