

## TECHNICAL DATA

### AX-31 ROLLER ADDITIVE FOR PG-6 SERIES

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#### **PRODUCT DESCRIPTION:**

AX-31 is designed as a Roller Additive when PG-6 Series is used as a 2 gallon kit with PH-34 and 4 gallon kit with PH-19 and SC-10 when application by a brush or roller is required. AX-31 is a blend of flow additives to make the PG-6 Series flow and level when rolled.

#### **MIXING / APPLICATION:**

The AX-31 Roller Additive should be added to the PG-6 Series in one of the following ratios by volume:

- 1) 1 gallon PG-6 Base to 1 gallon PH-34 Hardener to 2-3 ounces of AX-31
- 2) 1 quart PG-6 Base to 1 quart PH-34 Hardener to 0.5-0.75 ounces of AX-31
- 3) 2 gallons PG-6-Base to 1 gallon PH-19 Hardener to 1 gallon SC-10 Catalyst to 4-6 ounces of AX-31
- 4) 2 quarts PG-6-Base to 1 quart PH-19 Hardener to 1 quart SC-10 Catalyst to 1-1.5 ounces of AX-31

After mixing the PG-6 Base and PH-34 or PH-19 & SC-10 with AX-31 in one of the above ratios, it can be brushed or rolled using a solvent resistant brush or roller. Roll or brush a thin coat of the topcoat being careful to smooth all runs and streaks.

Note: If the temperature is above 75°F do not let the mixture induct for more than 15 minutes before rolling or brushing.

#### **PHYSICAL PROPERTIES:**

Appearance:	Clear liquid
Density:	7.86 lbs/gallon
Shelf Life:	1 year from date of manufacture

#### **PRECAUTIONS:**

Use with adequate ventilation and proper respiratory protection. See MSDS for complete instructions and precautions.